



INSERT BLOW-OUT

Sumitomo - Taegutec - Valenite

PART NUMBER	DESCRIPTION	QTY	PRICE EA.	GENERAL USAGE	DOC	FEED
SMO 1383686	CNMG 431 EFA GRADE T2000Z	21	\$2.04	GENERAL PURPOSE TO FINISH STEEL & STAINLESS	.020 - .040	.002 - .010
SMO 1177781	CNMG 431 ENG AC820P (AC2000)	7	\$2.36	GENERAL PURPOSE TO ROUGHING STEEL & STAINLESS	.080 - .200	.010 - .020
SMO 1395276	CNMG 432 EMU AC820P (AC2000)	9	\$2.36	GENERAL PURPOSE TO ROUGHING STEEL & STAINLESS	.120 - .180	.012 - .030
SMO 1315621	CNMG 432 ENK T130Z CARBIDE	20	\$1.94	LIGHT CUTTING TO FINISHING STEEL	.040 - .120	.004 - .012
TGC 5760152	CNMG 432 FG CT3000 CERMET INSERT	40	\$1.59	STEEL, STAINLESS & CAST IRON LOW FRICTION	.028 - .079	.004 - .010
TGC 5515955	CNMG 432 ML GRADE TT5030 CARBIDE	20	\$2.13	HIGH-TEMP ALLOYS GOOD CHIP TOUGHNESS	.039 - .138	.005 - .014
TGC 5516107	CNMG 432 ML TT3500 CARBIDE	50	\$2.13	FINISH TO MED GOOD WEAR RESISTANCE	.047 - .197	.007 - .022
TGC 5515815	CNMG 432 MT TT3500 CARBIDE	20	\$2.08	FINISH TO MED. GOOD WEAR RESISTANCE	.047 - .197	.007 - .022
TGC 5514708	CNMG 432 MT TT8020 CARBIDE	10	\$2.13	TOUGH GRADE LOW SPEED STAINLESS & EXOTIC	.047 - .197	.007 - .022
TGC 5515012	CNMG 432 RT TT5100 CARBIDE	20	\$1.99	LOW CARBON TO STAINLESS MED. ROUGHING	.098 - .236	.010 - .028
VLE 3826	CNMG 433 GM SV315 CARBIDE INSERT	5	\$3.22	LIGHT ROUGH TO FINISH CARBON & STAINLESS	.070 - .150	.008 - .020
SMO 1325885	DNMG 431 EUP G10E CARBIDE	10	\$3.03	ALUMINUM & BRASS FINISH TO GENERAL	.060 - .150	.006 - .016
SMO 1403393	DNMG 431 EUX AC410K CARBIDE	64	\$3.70	GENERAL PURPOSE TO ROUGHING STEEL	.040 - .180	.010 - .020
TGC 5514972	DNMG 431 MT TT5100 CARBIDE	100	\$2.89	LOW CARBON TO STAINLESS MED. ROUGHING	.039 - .118	.007 - .016
SMO 1388529	DNMG 432 ENZ AC300G CARBIDE	50	\$3.77	GENERAL PURPOSE TO FINISH DUCTILE CAST IRON	.040 - .200	.010 - .020
SMO 1226356	DNMG 432 EUP G10E CARBIDE	10	\$3.03	ALUMINUM & BRASS FINISHING	.080 - .150	.008 - .016
TGC 5518386	DNMG 432 RT GRADE TT7310 CARBIDE	9	\$2.89	CARBON STEEL & ALLOY STEEL	.079 - .157	.010 - .026
SMO 1389147	WNMG 432 ENZ AC300G CARBIDE	16	\$1.05	GENERAL PURPOSE & FINISH OF DUCTILE CAST IRON	.120 - .240	.010 - .020
SMO 1389204	WNMG 432 ESU AC1000 CARBIDE	10	\$0.96	INTERRUPTED & ROUGH CUTTING FOR STEEL	.040 - .080	.003 - .015
SMO 1389329	WNMG 432 EUP AC3000 CARBIDE	10	\$2.41	INTERRUPTED & ROUGH CUTTING STEEL & STAINLESS	.060 - .160	.008 - .016
VLE 1130	WNMG 432 MM SV320 CARBIDE INSERT	8	\$3.45	ROUGHING TO FINISH CARBON & STAINLESS	.007 - .150	.008 - .020
VLE 14700	WNMG 432 W6 GRADE 5515 INSERT	7	\$3.90	FREE MACHINING & LOW CARBON GENERAL	.030 - .120	.005 - .020
SMO 1394030	WNMG 433 EMU GRADE AC3000 INSERT	6	\$1.20	INTERRUPTED & ROUGH CUTTING STEEL & STAINLESS	.120 - .280	.012 - .030



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Targeted Integrated Manufacturing Enhancement